

KM PS #250.2

High Solids 100% Silicone Elastomeric Roof Coating (FR)

DESCRIPTION

KM PS #250.2 is a premium grade high solid, moisture cure, liquid applied silicone coating available in White or Kool Grey, which cures to form a seamless membrane when applied over the entire roof area. It also keeps the surface cool, providing protection from ultraviolet sun and other weather exposures.

USES

Protect and waterproof a variety of roof surfaces.

Suitable for use on sprayed polyurethane foam, most metal roof systems, concrete, Thermoplastic and Thermoset single-ply membranes (primer may be required). Suitable for use over various conventional BUR and polymer modified roof membranes with smooth and mineral surfacing when primed with KM Epoxy Primer Epoxy Primer or KM 1P Primer one-part acrylic primer/bleed blocker. Contact KM Technical Services for clarification of unusual surfaces or project conditions.

FEATURES AND BENEFITS

- Can be applied in one coat
- Extends the useful life of the roof
- Ponding water resistant
- Extends the useful life of the roof
- Fungal and algal resistant even in high temperatures
- Non-flammable

TYPICAL PHYSICAL PROPERTIES

Accelerated Weathering @ 5000 hrs. (pass/fail)	Pass	ASTM D6694
Permeance (perms)	4.44	ASTM E96 (procedure B)
Elongation (%)	300 (±25)	ASTM D2370
Tensile Strength (psi)	325 (±50)	ASTM D2370
Hardness (Shore A)	40	ASTM D2240
Viscosity (cP)	4,100 (±1,000)	Brookfield© 4d/5 RPM/77°F
Weight/gal (lb)	12.72	ASTM D2939
Solids Weight (%)	97	ASTM D1644
Solids Volume (%)	94	ASTM D2697
Temperature Stability Range (°F)	-60	
Tack-free time (hrs., subject to temp/humidity)	1 hr.	ASTM D3960
VOC (g/l)	< 50	Calculated
Flash Point (°F)	190.4	PMCC
Tear Resistance (lbf/in)	22	ASTM D624 die B
Specific Gravity	1.32	

PONDING WATER

The chemistry of silicone, which KM Silicone roof coatings are manufactured with, is not adversely affected by ponding water or prolonged rain exposure. Please be advised that good roofing practices, Building Codes and The National Roofing Contractors Association (NRCA) consider ponding water on any roof undesirable and recommend that all roof systems be designed and built to ensure positive drainage (See the NRCA Roofing and Waterproofing Manual and any applicable Code Ordinances).

CODES AND STANDARDS

- Meets or exceeds the requirements of ASTM D6694 Standard Specification Liquid-Applied Silicone Coating.
- UL Classified - File #R20755



PACKAGING

5GA pail, 50GA drum

STANDARD COLORS

White and Kool Grey



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APPLICATION INSTRUCTIONS

SURFACE PREPARATION:

- All surfaces to receive coating must be clean, dry, and free from any foreign matter such as dirt, oils, grease, or other debris that could inhibit the adhesion capabilities of the newly installed products.
- Metal surfaces that display rusting or other oxidation, to be prepared with a grinder or wire brush as needed to remove surface contaminants.
- Existing roof systems to be visually inspected for conditions that may adversely affect adhesion or performance of newly installed products. Repair any visible deficiencies such as splitting, blistering and buckling with an Elastomeric Mastic and KM Tietex T272.
- Visually inspect all metal and non-metal flashings, edges, drains, valleys and through-roof penetrations and repair as needed by project conditions.
- Do not apply to wet or visibly damp surfaces or surfaces previously covered with coal tar-based products or Kynar® finishes.
- Concrete surfaces cured with wax/resin-based compounds can inhibit adhesion.

APPLICATION:

- Stir well prior to application.
- KM PS #250.2 is recommended to be applied with high pressure sprayer for best appearance and coverage. It may also be applied by roller or brush applications.
- Apply KM PS #250.2 at 20 wet mils (1.25 gallon per 100 square feet) per coat. Typical application conditions require KM PS #250.2 be applied at 20 wet mils. Apply 1 or 2 coats to meet the minimum requirements for the desired warranty. Consult KM Technical Services for application rates for specific roof membranes and for job specific application specifications.
- Subsequent coats should be applied within 24 hours of prior applications to insure full and uniform adhesion. Coating must be evenly applied and pinhole-free. Before applying a subsequent coat of this product, the previous coat must be completely dry and cured. Apply second coat perpendicular to the first.
- Apply only when ambient temperatures are 50°F and rising. Cold weather could result in uneven application and improper curing of product. Do not apply if there is a threat of inclement weather within 4 hours of application. Drying time is dependent on temperature, humidity, and film thickness.
- Do not thin product.
- Prior to using this product on new cap sheets (smooth or granulated), it is recommended to wait 30 days for weathering.

STORAGE AND CLEANING

- Product shelf life: 12 months from date of manufacture when stored between 35°F and 75°F.
- Do not store at temperatures greater than 90°F.
- Store 24 hours at room temperature prior to application.
- Observe normal safeguards for storing and handling of this product prior to and during application.
- Keep containers covered when not in use.
- Cleanup of spray equipment containing uncured material may be accomplished by flushing with VM&P Naphtha or mineral spirits.
- KM PS# 250.2 cures by reacting with moisture and should not be left in spray guns, pump equipment and hoses for prolonged periods unless

equipment contains moisture lock hoses, fittings, and seals. Equipment without these will transmit sufficient moisture vapor to gradually form cured material on hose walls and at unsealed connections potentially causing an increase in operating pressure and material flow restriction.

SPRAY EQUIPMENT

This product may be sprayed, brushed, or rolled. Due to the high viscosity of the material, a high-pressure airless paint pump capable of producing 5000 PSI should be used. The pump should have a minimum of 2.5 gallons per minute output and be fed by a 5:1 transfer pump to prevent cavitation. Always use components rated for pump pressure. Hoses should be BUNA-N jacketed for prevention of moisture contamination. Hoses should have a minimum I.D. of ¾" and an adequate working pressure. The spray gun should be high pressure (5000 PSI) with reverse-a-clean spray tip, 0.029–0.035 and a 50° fan tip. Any filters on spray rig or gun should be removed. Filters are required when applying fine finishes but not for roof coatings.

DO NOT USE hose that has been used for Acrylics or other waterborne coatings as the liner absorbs moisture and initiates the silicone cure process.

WARRANTY

KM Coatings manufactures a variety of fluid-applied materials to suit various project needs and offers extended manufacturer's warranties to its Approved Applicator network. Warranty type, Terms and Conditions, as well as coverages, will depend on product(s) utilized and project circumstances under which materials are used. Unless otherwise provided for as part of an extended manufacturer's warranty, Product Liability is strictly limited to manufacturing defects for a period of one year.

For Professional Use Only — Keep out of the reach of children.

KM COATINGS

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Refer to SDS for specific data and handling of our products. All data furnished refers to standard production using manufacturing testing tolerances. The product user, and not KM Coatings, is responsible for determining the suitability and compatibility of our products for the user's intended use.

