



Silicone Roof Systems Warranty Matrix

PS# 250

Substrate	Primer	10 - Y Std.	10 - Y L&M	10 - Y NDL	15 - Y Std.	15 - Y L&M	15 - Y NDL	20 - Y Std.	20 - Y L&M	20 - Y NDL
Metal	KM 1P / KM Epoxy Primer	18 Mils	22 Mils	22 Mils	26 Mils	30 Mils	30 Mils	34 Mils	38 Mils	38 Mils
Built-Up / Mod Bit	KM 1P / KM Epoxy Primer	18 Mils	22 Mils	22 Mils	26 Mils	30 Mils	30 Mils	34 Mils	38 Mils	38 Mils
Hypalon	KM Epoxy Primer	18 Mils	22 Mils	22 Mils	26 Mils	30 Mils	30 Mils	34 Mils	38 Mils	38 Mils
TPO	KM Epoxy Primer	18 Mils	22 Mils	22 Mils	26 Mils	30 Mils	30 Mils	34 Mils	38 Mils	38 Mils
PVC	KM Epoxy Primer	18 Mils	22 Mils	22 Mils	26 Mils	30 Mils	30 Mils	34 Mils	38 Mils	38 Mils
EPDM	EPDM Rinsable Primer / KM Epoxy Primer	18 Mils	22 Mils	22 Mils	26 Mils	30 Mils	30 Mils	34 Mils	38 Mils	38 Mils
PUF	NA	18 Mils	22 Mils	22 Mils	26 Mils	30 Mils	30 Mils	34 Mils	38 Mils	38 Mils

Application rates will vary based on substrate, weather conditions, etc. in cooler weather thinner passes will be needed

Average application rates for PS #250:

- 18 Mils- one coat at the rate of 1.25 gallons per square.
- 22 Mils- one coat at the rate of 1.5 gallons per square.
- 26 Mils- one coat at the rate of 1.75 gallons per square.
- 30 Mils- one coat at the rate of 2.0 gallons per square.
- 34 Mils- one coat at the rate of 2.25 gallons per square.
- 38 Mils- one coat at the rate of 2.5 gallons per square

- * Primer requirements will vary job by job.
- * Consult your local sales representative for regional dry film thickness requirements.
- * All dry film thicknesses are minimums, not averages.
- * It is the responsibility of the applicator to meet the required minimum.
- * Reinforcement of laps/seams and details may be required.



Silicone Roof Systems Warranty Matrix

PS#220

Substrate	Primer	10 - Y Std.	10 - Y L&M	10 - Y NDL	15 - Y Std.	15 - Y L&M	15 - Y NDL	20 - Y Std.	20 - Y L&M	20 - Y NDL
Metal	NA	16 Mils	22 Mils	22 Mils	24 Mils	27 Mils	27 Mils	30 Mils	33 Mils	33 Mils
Built-Up / Mod Bit	KM 1P / KM Epoxy Primer	16 Mils	22 Mils	22 Mils	24 Mils	27 Mils	27 Mils	30 Mils	33 Mils	33 Mils
Hypalon	NA	16 Mils	22 Mils	22 Mils	24 Mils	27 Mils	27 Mils	30 Mils	33 Mils	33 Mils
TPO	KM Epoxy Primer	16 Mils	22 Mils	22 Mils	24 Mils	27 Mils	27 Mils	30 Mils	33 Mils	33 Mils
PVC	KM Epoxy Primer	16 Mils	22 Mils	22 Mils	24 Mils	27 Mils	27 Mils	30 Mils	33 Mils	33 Mils
EPDM	EPDM Rinsable Primer	16 Mils	22 Mils	22 Mils	24 Mils	27 Mils	27 Mils	30 Mils	33 Mils	33 Mils
PUF	NA	16 Mils	22 Mils	22 Mils	24 Mils	27 Mils	27 Mils	30 Mils	33 Mils	33 Mils

Application rates will vary based on substrate, weather conditions, etc. in cooler weather thinner passes will be needed.

Average application rates for PS#220:

- 16 Mils- two coats at the rate of 0.75 gallons per square per coat.
- 22 Mils- two coats at the rate of 1.0 gallons per square per coat.
- 24 Mils- two coats at the rate of 1.125 gallons per square per coat.
- 27 Mils- two coats at the rate of 1.25 gallons per square per coat.
- 30 Mils- two coats at the rate of 1.33 gallons per square per coat.
- 33 Mils- two coats at the rate of 1.5 gallons per square per coat.

- * Primer requirements will vary job by job.
- * Consult your local sales representative for regional dry film thickness requirements.
- * All dry film thicknesses are minimums, not averages.
- * It is the responsibility of the applicator to meet the required minimum.
- * Reinforcement of laps/seams and details may be required.

Warranty Fees (PS#250 and PS#220): ND L- 10 Year \$0.50 per square foot or \$750 minimum/ ND L- 15 Years \$0.07 per square foot or \$1750 minimum/ ND L- 20 Year \$0.09 per square or \$2250 minimum.