

# KM Acryl 25

## 100% Acrylic Elastomeric Roof Coating

### DESCRIPTION


KM Acryl 25 is a premium grade water-based elastomeric coating with an average of 55% solids. This proprietary formulation using 100% acrylic resins cures to form a seamless fluid applied roof membrane. Designed specifically to meet, or exceed, the physical property requirements of ASTM D6083 Type I and II, KM Acryl 25 offers the unique ability to extend the life of a roofing system and lower overall life cycle costs. When applied in white, KM Acryl 25 is highly reflective keeping the roof surface cool and providing protection from UV and other weather exposures.

### USES

KM Acryl 25 is designed to protect and seal a variety of roof systems and can be used as either a base or surface coating. When the substrate is properly prepared, KM Acryl 25 can be used on conventional BUR and smooth/granulated modified bitumen membranes; this product is also approved over sprayed polyurethane foam, thermoplastic, thermoset, and most metals. KM Acryl 25 can be applied directly to concrete, exterior-grade plywood and most rigid cover boards. Usage to certain substrates may be limited or require additional preparation. If a faster drying topcoat is desired, KM Acryl 25 is available in a Quick-Set version (KM Acryl 25-QS). KM Acryl 25-QS offers resistance to rain after as little as 20 minutes dry time depending upon ambient temperature and humidity.

### TYPICAL PHYSICAL PROPERTIES (ASTM D6083)

Viscosity (cP)	28,000 – 58,000	ASTM D2196
Volume Solids (%)	55 ±2	ASTM D2697
Weight Solids (%)	68 ±2	ASTM D1644
Elongation (%)	250 ±25	ASTM D2370
Tensile Strength (psi)	275 ±50	ASTM D2370
Permeance (perms)	14 ±3	ASTM D1653
Water Swell (%)	12 ±1	ASTM D471
Accelerated Weathering (1,000 hrs)	PASS (no cracking; no checking)	ASTM D4798
Adhesion (psi)	PASS (12 approved substrates)	ASTM C794
Fungi resistance (rating)	0 (PASS)	ASTM G21
Tear Resistance (lbf/in)	70 ±5	ASTM D624
Low Temp Flexibility after 1000 hours weathering (1/2" mandrel at -26°C)	PASS	ASTM D522
VOC:	< 50 gm/L	

 COOL ROOF RATING COUNCIL®	Rated Product ID #: 0754-0009	
	Smooth	Rough
Solar Reflectance	Initial / Aged 0.87 / 0.75	Initial / Aged Not Rated
Thermal Emittance	0.90 / 0.90	Not Rated

The ratings above are subject to CRRC rating program conditions, requirements and limitations. Visit [coolroofs.org](http://coolroofs.org) for important information and disclaimers about CRRC rating requirements and limitations. For the purposes of a CRRC rating, a rough substrate is defined as a surface that is equally coarse or coarser than a new (i.e., unweathered) #11 granulated modified bitumen sheet.

Solar Reflectance Index (SRI) – Initial: 110 • Aged: 93

### CODES AND STANDARDS

- Meets or exceeds the requirements of ASTM D6083 Type I and Type II Standard Specification for Liquid Applied Acrylic Coating Used in Roofing.
- UL Classified - File #R20755
- ICC ESR-4942
- Can be used to comply with 2016 Title 24 Part 6 Cool Roof Requirements (white only)
- CRRC listed (white only)
- Texas Department of Insurance
- Florida Building Code
- Miami-Dade County Product Control Approved



### PACKAGING

5GA pail, 55GA drum, 250GA tote

### STANDARD COLORS

KM Acryl 25 is available in White, Grey, Standard Tan, and Santa Fe Tan. KM Acryl 25 in white is highly reflective and exceeds the minimum standards for California Title 24 reflectivity and emissivity.



For most current product data and warranty information, visit: [www.kmcoatings.us](http://www.kmcoatings.us)

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### APPLICATION INSTRUCTIONS

#### SURFACE PREPARATION:

- All surfaces to receive coating must be clean, dry and free from any foreign matter such as dirt, oils, grease or other debris that could inhibit the adhesion capabilities of the newly installed products.
- Metal surfaces that display rusting or other oxidation, to be prepared with a grinder or wire brush as needed to remove surface contaminants.
- Existing roof systems to be visually inspected for conditions that may adversely affect adhesion or performance of newly installed products.
- Visually inspect all metal and non-metal flashings, edges, drains, valleys and through-roof penetrations and repair as needed by project conditions.
- Do not apply to wet or visibly damp surfaces, or surfaces previously covered with coal tar based products or Kynar® finishes.
- Concrete surfaces cured with wax/resin based compounds can inhibit adhesion.

#### APPLICATION:

- Mix well prior to application.
- KM Acryl 25 is recommended to be applied with high pressure sprayer for best appearance and coverage, however may be applied by roller or brush applications.
- Apply KM Acryl 25 at 24 wet mils (1.5 gallons per 100 square feet) per coat. Typical application conditions require KM Acryl 25 be applied in two coats at 24 wet mils per coat.
- Allow coating to dry overnight prior to applying second coat.
- To minimize potential voids or pinholes in coating application, apply second coat perpendicular to the first.
- Apply only when ambient temperatures are 50°F and rising. Cold weather could result in uneven application and improper curing of product. Do not apply if there is a threat of inclement weather within 24 hours of application.
- Do not thin product. Do not heat outside of container. Do not apply at temperatures greater than 120°F.
- Prior to using this product on new cap sheets (smooth or granulated), it is recommended to wait 30 days for weathering.

### STORAGE AND CLEANING

- Product shelf life: Typically 18 months from date of manufacture when properly stored.
- Do not store at temperatures greater than 120°F.
- Store 24 hours at room temperature prior to application.
- Observe normal safeguards for storing and handling of this product prior to and during application.
- Do not allow product to freeze. Discard if any degree of freezing would occur.
- Keep containers covered when not in use.
- Clean equipment and overspray with water.
- Clean hands with waterless hand cleaner.

### SPRAY EQUIPMENT

KM Acryl 25 can be applied by conventional airless spray equipment designed for the purposes of field application of fluids, paints and coatings. The following minimums are recommended:

Pump: 1 gal/min output; 2,000 psi

Gun/Tip: Airless hand gun with 30 mesh screen. Reversible tip with orifice sizes ranging from .027–.039 and a fan angle of 40° or 50°.

Hose: Minimum inside diameter of high pressure nylon hose of 3/8" to 75'; 1/2" to 200'.

Refer to equipment manufacturer product guidelines.

### WARRANTY

KM Coatings manufactures a variety of fluid-applied materials to suit various project needs and offers extended manufacturer's warranties to its Approved Applicator network. Warranty type, Terms and Conditions, as well as coverages, will depend on product(s) utilized and project circumstances under which materials are used. Unless otherwise provided for as part of an extended manufacturer's warranty, Product Liability is strictly limited to manufacturing defects for a period of one year.

**For Professional Use Only — Keep out of the reach of children.**

### KM COATINGS

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Refer to SDS for specific data and handling of our products.

All data furnished refers to standard production using manufacturing testing tolerances. The product user, and not KM Coatings, is responsible for determining the suitability and compatibility of our products for the user's intended use.

