

# KM Acryl 15-QS

## Quick-Set 100% Acrylic Elastomeric Roof Coating (FR)

### DESCRIPTION

KM Acryl 15-QS is a quick setting, premium grade water-based elastomeric coating with an average of 52% solids. This proprietary formulation using 100% acrylic resins cures to form a seamless fluid applied roof membrane. KM Acryl 15-QS offers the unique ability to extend the life of a roofing system and lower overall life cycle costs. When applied in white, KM Acryl 15-QS is highly reflective keeping the roof surface cool and providing protection from UV and other weather exposures. KM Acryl 15-QS employs a quick setting polymer designed to provide some resistance to early rain exposure.

### USES

KM Acryl 15-QS is designed to protect and seal a variety of roof systems and can be used as either a base or surface coating. When the substrate is properly prepared, KM Acryl 15-QS can be used on granulated modified bitumen membranes and also over most PVC and metals. KM Acryl 15-QS can be applied directly to concrete, exterior-grade plywood and most rigid cover boards. Usage to certain substrates may be limited or require additional preparation. KM Acryl 15-QS offers resistance to rain after as little as 20 minutes dry time.

### TYPICAL PHYSICAL PROPERTIES

|  |                                 |            |
|--|---------------------------------|------------|
| Weight per Gal (lb)  | 11 (±0.5)                       | ASTM D2939 |
| Dry Film Thickness @ 1 Gal/100ft <sup>2</sup> (mils)                     | 8.2                             |            |
| Dry Time (hours)   | 2 – 5                           |            |
| VOC (g/l)  | < 30                            |            |
| pH   | 10                              |            |
| Viscosity (cP)   | 25,000 – 45,000                 | ASTM D2196 |
| Volume Solids (%)  | 52 (±2)                         | ASTM D2697 |
| Weight Solids (%)  | 62 (±2)                         | ASTM D1644 |
| Elongation (%)   | 200 (±25)                       | ASTM D2370 |
| Tensile Strength (psi)   | 350 (±50)                       | ASTM D412  |
| Permeance (perms)  | 18 (±3)                         | ASTM D1653 |
| Water Swell (%)  | 17 (±1)                         | ASTM D471  |
| Accelerated Weathering (1,000 hrs)                                       | PASS (no cracking; no checking) | ASTM D4798 |
| Adhesion (psi)   | PASS (4 approved substrates)    | ASTM C794  |
| Fungi resistance (rating)  | 0 (PASS)                        | ASTM G21   |
| Tear Resistance (lbf/in)   | 125 (±5)                        | ASTM D624  |
| Low Temp Flexibility after 1000 hours weathering (1/2" mandrel at -26°C) | PASS                            | ASTM D522  |

### CODES AND STANDARDS

- ASTM D6083 Standard Specification for Liquid Applied Acrylic Coating Used in Roofing
- UL Classified - File #R20755



### PACKAGING

5GA pail, 55GA drum, 250GA tote

### STANDARD COLORS

KM Acryl 15-QS is available in White, Grey, and Standard Tan.



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### APPLICATION INSTRUCTIONS

#### SURFACE PREPARATION:

- All surfaces to receive coating must be clean, dry and free from any foreign matter such as dirt, oils, grease or other debris that could inhibit the adhesion capabilities of the newly installed products.
- Metal surfaces that display rusting or other oxidation, to be prepared with a grinder or wire brush as needed to remove surface contaminants.
- Existing roof systems to be visually inspected for conditions that may adversely affect adhesion or performance of newly installed products.
- Visually inspect all metal and non-metal flashings, edges, drains, valleys and through-roof penetrations and repair as needed by project conditions.
- Do not apply to wet or visibly damp surfaces, or surfaces previously covered with coal tar based products or Kynar® finishes.
- Concrete surfaces cured with wax/resin based compounds can inhibit adhesion.

#### APPLICATION:

- Mix well prior to application. To field tint this product, please use a water-based, exterior-grade pigment.
- KM Acryl 15-QS is recommended to be applied with high pressure sprayer for best appearance and coverage, however may be applied by roller or brush applications.
- Apply KM Acryl 15-QS at 24 wet mils (1.5 gallons per 100 square feet) per coat. Typical application conditions require KM Acryl 15-QS be applied in two coats at 24 wet mils per coat.
- Allow coating to dry prior to applying second coat.
- To minimize potential voids or pinholes in coating application, apply second coat perpendicular to the first.
- Apply only when ambient temperatures are 50°F and rising. Cold weather could result in uneven application and improper curing of product. Do not apply if there is a threat of inclement weather within 24 hours of application.
- Do not thin product. Do not heat outside of container. Do not apply at temperatures greater than 120°F.
- Prior to using this product on new cap sheets (smooth or granulated), it is recommended to wait 30 days for weathering. Newly applied Asphalt Emulsion can typically be coated once emulsion has cured, usually 5 to 7 days depending on weather and rate of emulsion application.

### STORAGE AND CLEANING

- Product shelf life: Typically 18 months from date of manufacture when properly stored.
- Do not store at temperatures greater than 120°F.
- Store 24 hours at room temperature prior to application.
- Observe normal safeguards for storing and handling of this product prior to and during application.
- Do not allow product to freeze. Discard if any degree of freezing would occur.
- Keep containers covered when not in use.
- Clean equipment and overspray with water.
- Clean hands with waterless hand cleaner.

### SPRAY EQUIPMENT

KM Acryl 15-QS can be applied by conventional airless spray equipment designed for the purposes of field application of fluids, paints and coatings. The following minimums are recommended:  
Pump: 1 gal/min output; 2,000 psi.  
Gun/Tip: Airless hand gun with 30 mesh screen.  
Reversible tip with orifice sizes ranging from .027–.039 and a fan angle of 40° or 50°.  
Hose: Minimum inside diameter of high pressure nylon hose of 3/8" to 75'; 1/2" to 200'.  
Refer to equipment manufacturer product guidelines.

### WARRANTY

KM Coatings manufactures a variety of fluid-applied materials to suit various project needs and offers extended manufacturer's warranties to its Approved Applicator network. Warranty type, Terms and Conditions, as well as coverages, will depend on product(s) utilized and project circumstances under which materials are used. Unless otherwise provided for as part of an extended manufacturer's warranty, Product Liability is strictly limited to manufacturing defects for a period of one year.

**For Professional Use Only — Keep out of the reach of children.**

### KM COATINGS

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Refer to SDS for specific data and handling of our products. All data furnished refers to standard production using manufacturing testing tolerances. The product user, and not KM Coatings, is responsible for determining the suitability and compatibility of our products for the user's intended use.

